

Date: Tuesday, 1/17/2006 10:52:18 AM
User: COSS Admin

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	SKITUBE WEB
Job Number :	25540		
Estimate Number :	10498		
P.O. Number :	N/A	Part Number :	D2739
This Issue :	1/17/2006	Drawing Number :	D2739 REV B
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	N/A	Drawing Revision :	B
Previous Run :	25331	Material :	N/A
Written By :	SEE COMMENT BELOW	Due Date :	1/24/2006
Checked & Approved By :	SEE COMMENT BELOW	Qty:	20
Comment :	Est. C 02.11.28 Reformat KJ	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D26005108	Extrusion 'I Beam' thin
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Extrusion 'I Beam' thin

Pick:

Qty Part Number Description Batch

1 D2600-5 Web B12433 a.m 06-01-17

(20)

2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
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**Comment:** LANDING GEAR RESOURCE 1

1-Cut D2600-5 to length as per Dwg D2739. a.m 06-01-18

2-Drill pilot holes in web using drilling Jig DT8162 as per Dwg D2739 a.m 06-01-18

3-Use uni-bit to open holes to finish size as per Dwg D2739. a.m 06-01-19

4-Bevel Fwd ends (1" max) of extrusion and Deburr holes and ends. a.m 06-01-19

5-Use a red or black lead-free paint pen to write the part number and batch number in the middle of each web. a.m 06-01-24

(20)

3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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**Comment:** HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

a.m 06-01-24

(20)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

DP 06-1-24

(20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ ☐ Date: 06/01/25

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: SKITUBE WEB

Job Number: 25540

Part Number: D2739

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: LG

am 06-01-24

(20)

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SUE 06/01/25

(20)

RGP 06/01/25

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries